

# Urethane Stripping Units

Conforms to NAAMS™ Standards, P05



High load-bearing capacity, extraordinary toughness and high impact resistance characterize Dayton NAAMS™ compliant strippers. These features provide high stripping pressure, minimize abrasion and provide excellent wear resistance. The urethane compound prevents marring of metal surfaces and is perfect for pre-painted materials where the integrity of the surface can not be compromised.

Other urethane strippers and urethane tooling products are available. Ask for the urethane catalog form 8044.

NAAMS™  
Standardized  
Urethane  
Stripping Units

Urethane  
Stripping Units



Global leader in  
providing fabrication  
and stamping solutions

[www.daytonprogress.com](http://www.daytonprogress.com)

# UHM

Catalog Number	D	L	Pressure at Deflection of		
			3 mm	6 mm	9 mm
UHM10-44	10	44	978	1401	—
UHM10-54		54	734	1290	1512
UHM10-64		64	703	1060	1268
UHM10-74		74	670	1020	1220
UHM13-44	13	44	1566	2647	—
UHM13-54		54	1357	2180	2469
UHM13-64		64	1081	1780	2158
UHM13-74		74	811	1707	2139
UHM16-44	16	44	2433	3513	—
UHM16-54		54	1779	2958	3692
UHM16-64		64	1526	2736	3202
UHM16-74		74	1490	2650	3182
UHM20-44	20	44	3002	4359	—
UHM20-54		54	2580	3936	4581
UHM20-64		64	2046	3424	4226
UHM20-74		74	1939	3180	3980
UHM25-44	25	44	4737	6605	—
UHM25-54		54	3425	5515	6672
UHM25-64		64	3291	5070	6205
UHM25-74		74	3158	4781	5887
UHM32-44	32	44	6383	9185	—
UHM32-54		54	5693	8674	10008
UHM32-64		64	4480	6961	8118
UHM32-74		74	3469	6491	7570
UHM40-44	40	44	8562	12521	—
UHM40-54		54	6583	10497	12744
UHM40-64		64	5804	9563	11453

Urethane Hardness: 95 ± 2 Shore A  
 Max. Recommended Deflection: 15% of Overall Length.  
 Load Ratings shown in Newtons.  
 Tested per ASTM std. D575-91.

Catalog No.		D	d	d <sub>1</sub>	R	G	UBP, URB Set EDP No.
Back Plate	Ret. Plate						
UBP10	URP10	10	19	22	13.0	28.0	748579
UBP13	URP13	13	24	27	15.5	31.0	748587
UBP16	URP16	16	29	32	18.0	32.9	748595
UBP20	URP20	20	34	37	20.5	34.8	748609
UBP25	URP25	25	41	44	24.0	39.8	748617
UBP32	URP32	32	51	56	31.0	41.3	748625
UBP38	URP38	38	61	66	36.0	45.0	748633
UBP40	URP40	40	61	66	36.0	45.0	748641

Set consists of: Backing Plate, Retaining Plate and M8 x 20 Socket Head Cap Screw.

UBP, URP and UHM conform to NAAMS™ standard for Urethane Strippers and Backing/Retaining Plate Set.

NAAMS™ is a trademark of Auto/Steel Partnership.



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Form 944 11/05

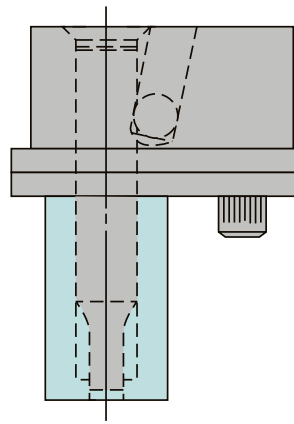
# NAAMS™ Standard Strippers

DAYTON's urethane strippers conform to NAAMS standard P05 (10/22/04). They fit retainers with tapped dowel holes only, such as DAYTON retainers: ART, ARTS, BRT, CRT.

DAYTON strippers fit Light Duty Ball Lock punch lengths 71, 80, 90, 100 and Heavy Duty Ball Lock punch lengths 80, 90, 100, 110. On DAYTON Head Type retainers they fit punch lengths 71, 80, 90, 100.

## Urethane compared to other materials:

- high abrasion resistance
- high cut & tear resistance
- superior load bearing
- oil resistance
- ozone resistance
- lightweight
- noise reduction
- corrosion resistance
- resilience
- impact resistance
- flexibility
- elastic memory
- lower cost tooling



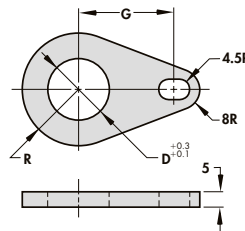
## Urethane Strippers UHM

D	d	d <sub>1</sub>	t	d <sub>2</sub>
10	18	21	6	1.6
13	23	26	6	
16	28	31	6	
20	33	36	7	
25	40	43	7	3.0
32	50	55	7	
38	60	65	8	
40	60	65	8	

### HOW TO ORDER

Qty. Catalog No.  
 12 UHM-16-54  
 12 748595

## Backing Plates UBP



## Retaining Plates URP

