

# Accu-Bend and Posi-Bend Rotary Bending Quote Sheet

Date:

## COMPANY INFORMATION

Company Name:

Contact:

Title:

Address:

City:

State:

Zip:

Phone:

Fax:

E-mail Address:

## APPLICATION INFORMATION

End use Method: Stamping Press

Press Brake

Preferred Product: Posi-Bend

Accubend

Order Quantity:

Material Type & Grade:

Material Tensile Strength:

Ann. Prod. Volume:

L = Length of Bend (bender length):

PT = Part Material Thickness:

PH = Part Height (bent leg):

PR = Part Radius (inside):

PC = Part Channel (inside):

PA = Part Angle (inside):

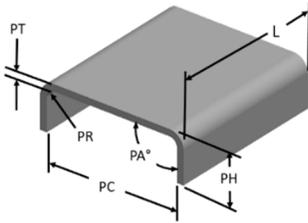
Over Bend required (30° max):

Check here if tool marks are not acceptable

Check here if you are interested in test bending this part

No. of drawings attached:

Customer comments:



## Type of Bend (check one)

Square



Under Square



Over Square



"Z" Bend



Channel



"Hat" Bend



Short Leg



"J" Bend  
(requires two hits)



Note: For "Z", "Hat" or "J" bends, please specify top of part to top of flange dimension in notes

- 1 Press Brake application may require special mounting plate to secure the Benders
- 2 Annual production volume will be assumed as 250,000, if it is not specified.
- 3 If the over bend angle is not specified by the customer, we will make a recommendation. However, this recommendation is not a guarantee and we make no warranty in final forming of material. We can perform a variety of test bending. Please contact our customer service regarding our test bending service.
- 4 Due to material characteristics we recommend the part radius should be at least equal to material thickness. The final part radius is a result of anvil geometry and material behavior.